## **CLAIMS**

## WHAT IS CLAIMED:

- 1. A method, comprising:
- processing at least one semiconductor device;
  acquiring metrology data from said processed semiconductor device;
  performing a field-to-field metrology analysis based upon said metrology data; and
  performing residual-error analysis based upon said field-to-field analysis.
  - The method described in claim 1, further comprising processing said semiconductor device in a subsequent manufacturing process based upon said residual-error analysis.
  - 3. The method described in claim 1, wherein processing at least one semiconductor device further comprises processing semiconductor wafers.
  - 4. The method described in claim 1, wherein acquiring metrology data from said processed semiconductor device further comprises acquiring field-to-field metrology data analysis.
  - 5. The method described in claim 1, wherein performing the field-to-field metrology analysis comprises:

acquiring overlay error data from at least one exposure field on each processed wafer; calculating overlay errors for said exposure field based upon said overlay error; and generating a set of field-mean error data.

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- 6. The method described in claim 5, wherein calculating overlay errors for said exposure field comprises calculating at least one misregistration error.
- 5 7. The method described in claim 5, wherein calculating overlay errors for said exposure field comprises calculating at least one misalignment error.
  - 8. The method described in claim 5, wherein performing residual-error analysis comprises:

generating wafer-mean error data;

- comparing said wafer-mean error data to said field-mean error to calculate a difference between said wafer-mean error and said field-mean error data:
- determining whether a significant residual error exists based upon said comparison of said wafer-mean error and said field-mean error data; and
- using said wafer-mean error to perform manufacturing adjustments in response to a determination that significant residual error does not exist.
- 9. The method described in claim 8, further comprising:
- calculating at least one field compensation parameter for at least one wafer-level adjustment in response to a determination that significant residual error exists; and
- performing at least one wafer-level adjustment to compensate for at least one field-level error.
- 10. The method described in claim 8, further comprising:

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calculating at least one field compensation parameter for at least one field-level adjustment in response to a determination that significant residual error exists; and

performing at least one field-level adjustment to compensate for at least one field-level error.

## 11. A system, comprising:

a computer system;

- a manufacturing model coupled with said computer system, said manufacturing model being capable of generating and modifying at least one control input parameter signal;
- a machine interface coupled with said manufacturing model and said computer system, said machine interface being capable of receiving process data from said manufacturing model and said computer system;
- a processing tool coupled with said machine interface, said processing tool being capable of receiving at least one control input parameter signal from said machine interface and performing a manufacturing process;
- a metrology tool coupled with said processing tool, said metrology tool being capable of acquiring field-level metrology data; and
- a metrology data processing unit coupled with said metrology tool and said processing tool, said metrology data processing unit being capable of organizing and analyzing said acquired field-level data and calculating at least one manufacturing error for generating modification data.

- 12. The system of claim 11, wherein said computer system is capable of generating field-level compensation modification data based on said manufacturing error for modifying at least one manufacturing parameter.
- The system of claim 12, wherein said manufacturing model is capable of modifying said manufacturing parameter in response to said field-level compensation modification data.
  - 14. The system of claim 13, wherein said processing tool is further capable of performing field-level manufacturing process.
    - 15. An apparatus, comprising:
      means for processing at least one semiconductor device;
      means for acquiring metrology data from said processed semiconductor device;
      means for performing a field-to-field metrology analysis based upon said metrology data; and
      means for performing residual-error analysis based upon said field-to-field analysis.
- 16. A computer readable program storage device encoded with instructions that,
  when executed by a computer, performs a method, comprising:

processing at least one semiconductor device;
acquiring metrology data from said processed semiconductor device;
performing a field-to-field metrology analysis based upon said metrology data; and
performing residual-error analysis based upon said field-to-field analysis.

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- 17. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 16, further comprising processing said semiconductor wafer in a subsequent manufacturing process based upon said residual-error analysis.
- 18. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 16, wherein processing at least one semiconductor device further comprises processing semiconductor wafers.
- 19. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 16, wherein acquiring metrology data from said processed semiconductor device further comprises acquiring field-to-field metrology data.
- 20. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 16, wherein performing the field-to-field metrology analysis comprises:

acquiring overlay error data from at least one exposure field on each processed wafer; calculating overlay errors for said exposure field based upon said overlay error; and generating a set of field-mean error data.

21. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 20, wherein

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calculating overlay errors for said exposure field comprises calculating at least one misregistration error.

- 22. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 20, wherein calculating overlay errors for said exposure field comprises calculating at least one misalignment error.
- 23. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 20, wherein performing residual-error analysis comprises:

generating wafer-mean error data;

- comparing said wafer-mean error data to said field-mean error to calculate a difference between said wafer-mean error and said field-mean error data;
- determining whether a significant residual error exists based upon said comparison of said wafer-mean error and said field-mean error data; and
- using said wafer-mean error to perform manufacturing adjustments in response to a determination that significant residual error does not exist.
- 24. The computer readable program storage device encoded with instructions that, when executed by a computer, performs the method described in claim 23, further comprising:
  - calculating at least one field compensation parameter for at least one wafer-level adjustment in response to a determination that significant residual error exists; and

performing at least one wafer-level adjustment to compensate for at least one field-level error.

25. The computer readable program storage device encoded with instructions that,5 when executed by a computer, performs the method described in claim 23, further comprising:

calculating at least one field compensation parameter for at least one field-level adjustment in response to a determination that significant residual error exists; and

performing at least one field-level adjustment to compensate for at least one field-level error.